



DRILL $\frac{3}{8}$ (.375) DIA

MATERIAL: 2024-T3, .040 THK
QQ-A-250/4

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REVISION	DRAWN	THIS DRAWING IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
	APPROVED	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODE D=DIMPLE DGT=D NO OF SHEETS C=COUNTERSINK DIA, DASH NO. H=HEAD NEAR SIDE F=HEAD FAR SIDE LENGTH DASH NO. W=SPOTWELD	CONTRACT NO.				
	DESCRIPTION OF CHANGE	GENERAL	LIMITS		DRAWN	DATE			DART AERO ACCESSORIES INC. VANCOUVER CANADA
		1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 1314 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER IN. - S-7742 5. HOLES PER INCH 10387	1. TOLERANCES — XX ± .030 XXX ± .010 2. ANGLES ± 1° 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005	BASIC CODES BJ=M520470AD BB=M520426AD	DESIGN				
		REPORT ALL DISCREPANCIES — DO NOT SCALE				STRESS		TITLE	DOUBLER
					CHECKED			CODE	DWG NO.
					CLIENT			REV.	D 2038
					SCALE	1:1	SHT	OF	1